



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3284-007
Job Sheet 180080



Part No: D3284-007

Job Qty: 2 ea

Part Name: Stud



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/28/18

Job Tracking No:

Due Date: 7/9/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV B IPP: B 04.10.21 Added Step 4 KJ/JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Purchasing	2 pcs		7/9/18	0.00	0.00	Purchasing		Emp. 18.07.13
110	Packaging	2 pcs		7/9/18	0.00	0.00	Packaging2		Emp. 18.07.13
120	QC	2 pcs		7/9/18	0.00	0.00	QC5		DAS 18.07.13
130	Packaging	2 pcs		7/9/18	0.00	0.00	Packaging3-1	JUL 16 2018	DAS 18.07.13
140	QC21-SA	2 Ea		7/9/18	0.00	0.00	QC21		DAS 18.07.13

Part Op 100 - Issue P/O: 40360 to BE AEROSPACE Order P/N: B80705-1 Manufacture per B80705 Rev. B
Descriptions: 110 - Ensure certificate of conformity is attached
120 - Visually inspect parts for thread damage, fit and cad plating

X2 JUN 28 2018

DAS 13 9-89

PO Details

B/E Aerospace (bea001-vu)



PO No: PO040360

Line No: 1

JUL 16 2018

DAS 53 9-89

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
B80705-1	Stud	2 pcs (1 ea)	100-Purchasing	SCA1599

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Purchasing	B80705-1	2	0	0

Part Specifications

Specifications could not be found.

Plex 6/29/18 7:13 AM dart.lavoie.chantal



Container No: S091603



Part: D3284-007

Job No: 180080

Serial No/Batch: S091603

Revision:

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 813 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

Date: 07/13/18

30 11
88
27 18

SPECIFICATION CONTROL DRAWING

DART P/N	SPECIFICATION
D3284-001 SLEEVE	ACS P/N B80702-1 PER ACS DWG B80702 REV. A
D3284-003 STUD	ACS P/N B80703-1 PER ACS DWG B80703 REV. A
D3284-005 STUD	ACS P/N B80704-1 PER ACS DWG B80704 REV. A
D3284-007 STUD	ACS P/N B80705-1 PER ACS DWG B80705 REV. B
D3284-009 BEARING	BHT P/N 47-140-252-5
D3284-011 BEARING	BHT P/N 205-060-101-001
D3284-021 TUBE ASSY	204-060-158-001 MODIFIED PER IIN-D205-708
D3284-023 BIPOD ASSY	204-060-155-001 MODIFIED PER IIN-D205-708
D3284-025 TRIPOD ASSY	204-060-157-001 MODIFIED PER IIN-D205-708
D3284-031 TUBE ASSY	205-060-107-001 MODIFIED PER IIN-D205-708
D3284-033 BIPOD ASSY	205-060-106-001 MODIFIED PER IIN-D205-708
D3284-035 TRIPOD ASSY	205-060-105-001 MODIFIED PER IIN-D205-708



NOTE:

FOR FUTURE PROCUREMENT, THE PURCHASE ORDER MUST SPECIFY THAT THE MATERIAL USED TO MANUFACTURE THE D3284-001/-003/-005/-007 PARTS MUST COMPLY WITH THE FOLLOWING SPECIFICATIONS:

AISI 4130 ROUND BAR PER AMS 6348/MIL-S-6758 WITH
 MIN Ft_u = 90 Ksi
 MIN Ft_y = 70 Ksi

EACH INDIVIDUAL ITEM TESTED BEFORE USE OR PROVEN TO EQUAL OR EXCEED THE ABOVE.

RELEASED

2010-03-25

W

B	ADD NOTE	RF	09.07.14
A	NEW ISSUE	KJ	04.05.06
REV.	DESCRIPTION	BY	DATE
DESIGN	DS	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED		DRAWING NO. REV. B	
MFG. APPR.		D3284 SHEET 1 OF 1	
APPROVED		TITLE SCALE	
DE APPR.		ADJUSTABLE ENGINE MOUNT NTS	
DATE	09.07.14	COPYRIGHT © 2004 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



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Power to Deliver.

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Certificate of Compliance

Customer: Dart Aerospace Ltd.
Customer Order Number: P0040360
Sales Order Number: 40149-1

Part Number: B80705-1	Description: Stud, Female, Engine Mount
Drawing / Revision Level: B	Quantity: 2
Production Order: PR1800025613	Batch No.: PR1800025613

B/E Aerospace Limited hereby certifies that materials, work performed and quality meet the requirements stated on the Customer's Purchase Order(s) and/or drawing(s).

Notes / Comments:

Condition - NEW

Signature: _____

Name:

Jeff Brien

Date: 2018 Jul 10

Form completed by: Jean Martin

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Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

PURCHASE ORDER

PO040360

Supplier: BEA001-VU
B/E Aerospace
25 Dunlop Avenue
Winnipeg
MB
R2X 2V2 Canada
Phone: 204-772-9922
Fax: 204-772-7568

PO No: PO040360
PO Date: 6/28/18
Due Date: 7/4/18

Purchase Order Revision:

Revision Date:

Ship-To Contact: Lavoie, Chantal
clavoie@dartaero.com

E-MAILED
JUN 28 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Via: Ground
Pymt Terms: Net 30
Freight Terms:
Special Comments:

Items

Line Item	Job	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (USD)	Extended Price
1	180080	B80705-1			Stud	Firmed	7/4/18	8 Ea	0 Ea	8 Ea	\$170.00/Ea	\$1,360.00
											Grand Total:	\$1,360.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

- A005 RIGHT OF ENTRY
- A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)
- A012 CHEMICAL AND PHYSICAL TEST REPORTS
- A016 PERSONNEL QUALIFICATION
- A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)
- A026 CERTIFICATION OF MATERIAL CONFORMANCE
- A041 QUALITY MANAGEMENT SYSTEM
- A042 DART NOTIFICATION BY SUPPLIER
- A043 RETENTION OF QUALITY DOCUMENT
- A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM
- A049 SUPPLIER AWARENESS

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